

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates generally to a holster for storing an electronic device having a rechargeable battery and more particularly, to a holster adapted to receive and store a cellular phone and employ solar energy to charge the phone's on-board battery when the phone is disposed within the holster.

2. Prior Art

Various holsters for cellular phones are well known in the art and are, for the most part, obvious, being designed to store and protect a cellular phone during periods of disuse. Most, if not all, such prior art holsters provide the user with ready access to the phone, while protecting the delicate device during disuse. Such prior art holsters normally include a clip that enables the user to releasably attach the holster to a garment or accessory worn upon the body while maintaining a reasonably low profile. In addition to being obvious, most prior art holsters are passive, having no function connected with the actual operation of the phone.

A disadvantage of portable cellular phones is the limited operational battery life. Cellular phones utilize rechargeable batteries as a power source and require recharging after a period of use, the duration depending on the type of "on-board" battery in the phone. In order to extend the operational battery life of a cellular phone, Zurlo et al., in U.S. Patent 5,898,932, disclose a cellular phone comprising a photovoltaic cell integral therewith. The phone includes power connection circuitry that provides electrical

Exhibit 101

1 connection between the photovoltaic cell and the rechargeable batteries. The circuitry
2 includes means for preventing power transfer from the rechargeable batteries to the solar
3 panel. A problem with the device of Zurlo et al. is that it is necessary to manipulate the
4 orientation of the phone in order to orient the solar panel for maximum insolation.
5 Further, when the phone is housed within the holster, the light incident on the
6 photovoltaic surface is limited to ambient light rather than direct sunlight.

7 Adams and Parke, in U.S. Patent 5,801,512, disclose a device for providing
8 supplemental photovoltaic energy to communication devices such as cellular phones. The
9 device includes a generally square sheet having a first and second side, the first side of
10 the sheet having a plurality of photovoltaic cells embedded therein and the second side
11 having a double sided adhesive coated thereon for attachment of the sheet to the
12 communication device. The photovoltaic cells provide photoelectric current and are
13 connected to each other in series. The positive and negative leads from the photovoltaic
14 cells are attached to an electrical ribbon wire which protrudes through the second side of
15 the sheet. The end of the ribbon wire is adapted for insertion into a battery plug socket
16 located within the communication device's battery compartment. Additionally, the first
17 side of the sheet houses a light emitting diode (LED) electrically connected between the
18 plurality of photovoltaic cells and the ribbon wire to indicate whether supplemental
19 photoelectric charge is being provided to the communication devices battery. The LED
20 functions as a diode to ensure that the communication device's battery does not discharge
21 when the photovoltaic cells are not in use. In operation, the communication device's

1 battery cover is slid back and the battery plug is removed from its socket. The ribbon wire
2 is inserted and electrically connected into the battery plug socket with an applicator. The
3 battery plug is then reinserted into the socket with the excess ribbon wire folded into the
4 battery compartment and the battery compartment cover is closed against the ribbon wire.
5 The ribbon wire is sufficiently thin so as not to impede the closing of the battery cover.
6 When the photovoltaic cells are in the presence of a light source the battery receives an
7 additional trickle charge resulting in longer use times between charging periods.

8 The problem with employing solar cells for recharging batteries is that solar cells
9 require a specific loading voltage in order to produce maximum power, while most
10 batteries such as NiCad, Nickel Metal Hydride, and Lithium, demand a varying voltage
11 throughout the charge cycle. There is a continuing need for a simple and efficient battery
12 charging circuit which maintains optimal loading of the solar cell over an order of
13 magnitude of luminescent variations while automatically varying the voltage to the
14 battery for optimum charging.

15 The prior art devices described above are intended for attachment to a cellular
16 phone. Accordingly, when the cell phone is temporarily housed within a holster during
17 idle periods, as is the normal method for transporting cellular phones, insolation is
18 minimal and the devices are substantially inoperable for their intended use. There remains
19 a need for alternative means for recharging an on-board battery in a cellular phone under
20 field conditions wherein the charger is operable for its intended use even when the cell
21 phone is disposed within a holster.

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2 **SUMMARY**

3 It is an object of the invention to provide a holster for a portable, battery powered
4 cellular phone wherein the holster includes means for employing solar energy to charge
5 the phone's battery when the phone is disposed within the holster.

6 It is a further object of the invention to provide a holster for a cellular phone
7 meeting the above objective, the holster comprising a photoelectric element and charging
8 circuitry operable for providing electrical connection between the photoelectric element
9 and the battery.

10 The above objectives are met by a holster operable for attachment to a person for
11 transporting and recharging a battery powered portable communication device that
12 comprises, in combination: (a) a container having a cover with an outer surface having a
13 photovoltaic cell affixed thereto, and a base separably attached to the cover, the cover and
14 base enclosing an externally accessible compartment dimensioned to receive and house a
15 portable communication device such as a cellular phone therewithin; and (b) a clip
16 pivotally attached to the container, the clip being operable for attachment of the holster to
17 the person, thereafter enabling the person to rotationally adjust the orientation of the
18 photovoltaic cell with respect to a source of radiant energy such as the sun in order to
19 optimize the intensity of solar energy incident thereon. The holster further comprises a
20 battery recharging circuit integral therewith, the battery recharging circuit being
21 electrically connected to the photovoltaic cell. The holster includes a phone connector

1 means operable for providing electrical communication between the battery recharging
2 circuit and an on-board battery (i.e., a battery housed within the battery powered
3 communication device).

4 The features of the invention believed to be novel are set forth with particularity
5 in the appended claims. However the invention itself, both as to organization and method
6 of operation, together with further objects and advantages thereof may be best understood
7 by reference to the following description taken in conjunction with the accompanying
8 drawings in which:

10 **BRIEF DESCRIPTION OF THE DRAWINGS**

11 Figure 1 is a perspective view showing a cellular phone disposed within a cellular
12 phone holster in accordance with a first preferred embodiment of the present invention.

13 Figure 2 is an exploded perspective view of the cellular phone holster assembly
14 illustrated in Figure 1.

15 Figure 3 is a top perspective view of a holster cover having a photovoltaic cell
16 mounted thereon in accordance with the first preferred embodiment of the invention.

17 Figure 4 is a side perspective view of the lower portion of the cellular phone
18 holster of the present invention with the base removed, illustrating the layout of
19 components of the holster that are enclosed by the base.

20 Figure 5 is a top perspective view of a separator portion of the holster employed
21 to support a male cellular phone connector and a cellular phone.

1 Figure 6 is a perspective view of a flex board shaped to fit within the contour
2 presented by the interior surfaces of the cover and base. The flex board supports a battery,
3 the recharging circuitry (Figures 10-13), the LED array, the male cellular phone
4 connector and a female connector.

5 Figure 7 is a perspective view of a phone retainer spring.

6 Figure 8 is a perspective view of the holster base.

7 Figure 9 is a perspective view of a clip adapted to be pivotally mounted on the
8 cellular phone holster and operable for releasable attachment to a garment or accessory
9 worn upon the body.

10 Figure 10 is a graphical illustration of the current (I) and voltage (V) output of a
11 typical solar cell.

12 Figure 11 shows the configuration of the charger circuit housed within the holster
13 that charges the supplemental battery in relation to the on-board battery charging
14 circuitry.

15 Figure 12 shows a circuit diagram illustrating the general features and operation
16 of the recharging circuitry in accordance with a preferred embodiment.

17 Figure 13 is a circuit diagram illustrating with particularity a recharging circuit in
18 accordance with a first preferred embodiment of the present invention.

19 Figure 14 is a circuit diagram illustrating a recharging circuit in accordance with a
20 second preferred embodiment of the present invention, wherein a negative temperature

coefficient resistor R_t is employed to adjust the cell voltage to compensate for temperature variations.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

The term "holster", as used herein, means a sheath having an interior compartment adapted to accommodate at least a portion of a cellular phone therewithin.

The term "holster", rather than the term "case", is used herein to explicitly distinguish the device of the present invention from the outer casing (case) comprising a cellular phone of the type commonly used in the art for mounting, housing and protecting the electrical and mechanical components of a fully operable cellular phone.

Turning first to Figure 1, a holster 100 in accordance with a first preferred embodiment of the present invention is illustrated with a cellular phone 101 housed therewithin. The holster 100 includes a photovoltaic cell 102, which may comprise a plurality of photovoltaic elements, affixed to, and substantially coextensive with, an upper surface 103 of a cover 104. The cover 104 preferably includes a plurality of LED's 105 mounted thereon that serve to indicate the status of the charger housed within holster 100 as will be described below. A clip 106, adapted to be releasably attachable to a belt or garment or the like is pivotally mounted on the holster 100.

With reference now to Figure 2, a holster 100 in accordance with a first preferred embodiment of the present invention is illustrated in exploded view. The holster assembly includes a base 201, a clip 106 pivotally attached to the base, a phone retaining clip 202,

an LED array 105, a pivot pin 203, a flex circuit board 204 supporting a recharging circuit 110 (Figure 11), a supplemental battery 205, separator 206, a male cellular phone connector 405, a cover 104 and at least one photovoltaic cell 102 (two photovoltaic cells shown in Figure 2) affixed to the upper surface 103 of the cover 104. A transparent plate 208 covers and protects the more delicate photovoltaic cell(s) 102. The cover 104, shown in greater detail in Figure 3, provides protection for the cellular phone 101 (Figures 1 and 2) and the recharging circuitry housed within, and integral with, the holster 100 as will be discussed below. The upper surface 103 of the cover has an indented portion 301 dimensioned to snugly accommodate a photovoltaic cell(s) 102 therewithin. The cover 104 preferably includes one or more cutouts 300 dimensioned to accommodate one or more light emitting diodes (LED's) 105 therein. The base 201 (or the cover 104) includes pivot pin attachment means (not visible in Figure 2) on an outer surface thereof that provides rotational support for pivot pins 203, and the clip 106. The clip 106 is pivotally attached to either the cover 104 or base 201 (not shown in Figures 2 or 3) by means of one or more pivot pins 203. The pivotal attachment of the cover or base to the clip enables the wearer to orient the case to provide optimum insolation to the photovoltaic cell under the extant lighting conditions.

An exploded perspective view illustrating the layout of the components of the holster 100, with the cover 104, base 201, phone retaining spring 202 and clip 106 removed, is shown in Figure 4. The flex circuit board 204, shown in the enlarged, exploded perspective view of the support plate/flex circuit subassembly in Figures 6, is

1 sufficiently flexible to conform to the contour of the base 201 and cover 104 adjacent a
2 bottom surface 601 thereof and a battery 205 adjacent an upper surface 602 thereof. A
3 female connector 405 attached to the flex circuit board 204 provides means for
4 electrically connecting the photovoltaic cell 102 to the recharging circuitry as will be
5 discussed below. An electrical feedthrough 501 on the support plate 206 receives and
6 supports the female connector 405 which provides releasable means for electrically
7 connecting a cell phone's on-board battery to the recharging circuitry mounted on the flex
8 circuit board 204. A pair of elastically deformable clips 502 firmly attach the female
9 connector 405 to the support plate 206. A plurality of light emitting diodes 105 or similar
10 display devices, are in electrical communication with the recharging circuit and indicate
11 the status thereof. The LED's are disposed on the flex circuit board to align with
12 respective LED cutouts 300 on the cover 104. The separator 206, shown in perspective
13 view in Figures 2,4 and 6, serves to physically separate the battery 205 from a cell phone
14 101 disposed within the holster 100, and support the phone retaining spring 202, shown
15 in perspective view in Figure 7. The base 201 comprising the case 100 is shown in
16 perspective view in Figure 8. The belt clip 106, shown in perspective view in Figure 9,
17 includes a strut 900 having an axial bore 901 coextensive with the length of the strut. The
18 axial bore 901 of belt clip 106 is dimensioned to snugly accommodate the pivot pin(s)
19 203 therein.

20 It is instructive to the understanding of the recharger circuit comprising the holster
21 100 in accordance with the present invention, and described hereinbelow, to consider the

relationship between the voltage and current output of a typical photovoltaic cell as illustrated in Figure 10. The optimum power output for incident light intensity varies in a pattern that produces a curve that can be approximated by a straight line between 0.1 sun and 1.0 in accordance with the straight line equation: $V = aI + b$. For Lithium ion batteries, the slope (a) of the line approaches zero so as to maintain a constant voltage on the solar cell that is substantially independent of illuminence.

Most battery charging algorithms today implement one or more stages. In each stage, the battery is charged at a limited rate of current to a given voltage set point. In the case of Lithium chemistry, a single stage "voltage limited, current limited" charge algorithm is capable of recharging the battery to 100% of full capacity. Very high efficiency, high frequency DC to DC, boost or buck converter chips can be utilized in a simple low component count charging circuit. However the problem is that these DC to DC converters are designed to produce a fixed voltage output, and will draw as much current from the cell as is necessary to maintain the set voltage. As the battery voltage changes due to state of charge of the battery and variations in power loading, the current drawn from the solar cell (photovoltaic cell) immediately becomes non-ideal for extracting maximum power from the cell.

As shown in figure 11, power is transferred from the secondary power storage device 110 within the holster to the battery housed within the electronic device (cell phone, PDA, etc.). The secondary power storage device 110 is most preferably a battery, as shown at 105 in Figure 2, or it could be a super capacitor, fuel cell, etc. Power transfer

1 to the electronic device (cell phone, PDA, etc.) is accomplished using conventional
2 circuits 111 well know in prior art for recharging batteries, or novel circuits optimized for
3 the specific holstered electronic device as will be discussed below. In one such novel
4 embodiment for a cell phone, the holster battery is simply boosted to an acceptable
5 voltage that is optimally processed by the built in battery management circuits of the cell
6 phone.

7 With reference again to Figure 10, it is clear that when more than the optimum
8 current is drawn from solar cell 102, the voltage output of the solar cell rapidly drops to
9 an unacceptable level that provides less than optimum power transfer to the secondary
10 battery 102 housed within the holster. The circuit 120 of Figure 12 overcomes this
11 limitation by comparing the solar cell voltage to a fixed reference voltage and feeding
12 forward a signal to the converter 121 which adjusts the output voltage set point to
13 automatically return the input current to the optimum solar cell value for any given solar
14 illuminance. This "feed forward" technique can be implemented with any desired gain to
15 match the solar cell's approximated optimum power point curve as depicted in figure 10.
16 Additionally, with a "Rail to Rail" output, or other low output voltage limited operational
17 amplifier, along with the correct resistor component values, as shown in Figure 12, the
18 circuit 120 will automatically limit the charging voltage to the battery. The preferred
19 embodiment for use with a single 2 VDC solar cell is summarized in Figure 120. Given
20 that Ref_{int} , the internal voltage reference of the boost converter, is 1.24 VDC, the
21 following exemplary component values may be used: C1: 47 picofarads, C2: 33

1 microfarads, C3: 100 microfarads, L1: 3.3 microHenries, R1: 100 Kohms, R2: Not
2 Installed, R3: 331 Kohm, R4: 270 Kohm, R5: 171Kohm, R6: Not Installed - for a gain of
3 >10,000, R_Q Not Installed, R_R Not Installed. The voltage limit set by circuit 120 is as
4 accurate as the on-board voltage reference of the DC to DC converter chip and the
5 precision of the external components, and is, therefore, usually sufficient to guarantee
6 optimum battery charging. In one embodiment, a lithium ion battery is automatically
7 charged to exactly 4.2 VDC.

8 With reference to the recharging circuit set forth in Figure 130, a small correction
9 can be added to either the solar cell input voltage reference point (Input Q), or to the
10 output voltage (Input R) to optimize the charging, thereby compensating for temperature,
11 aging, or other effects. One such embodiment employs a microprocessor to monitor
12 solar cell power and adjust, in real-time, the input q for maximum power to the battery,
13 and also to fine tune the maximum battery voltage for temperature and aging effects. In
14 one experiment, using a single, three-junction solar cell that produces 2.5 VDC (open
15 circuit), a reference voltage (Vref) of 2.0 VDC, and a gain of infinity (pure integrator)
16 was found to optimize the charging circuit to within 5% of ideal over the range of 0.1 sun
17 to 1.0 sun, without any further adjustments at an ambient temperature of 70 degrees
18 Fahrenheit.

19 A modified version of circuit 130 is shown at numeral 140 in Figure 14. The
20 modified recharging circuit 140 includes a negative temperature coefficient resistor RT1
21 to make small adjustments in the cell voltage to compensate for temperature variations.

1 Figure 14 also illustrates a method of using the DC/DC converter's onboard reference as
2 a voltage reference on the non-inverting input of operational amplifier U1 for optimizing
3 the solar cell load.

4 Prior art battery recharging circuits commonly employ a plurality of low voltage
5 (~0.5 VDC) solar cells connected in series to achieve sufficient voltage to charge a single
6 lithium or multiple nicad battery pack that requires a maximum voltage of 4 to 5 VDC.

7 Circuit 110, in accordance with one aspect of the present invention, reduces the number
8 of solar cells to two or three, thereby reducing assembly cost and loss of efficiency due to
9 "shingling" which wastes cell area at the overlapping junctions. It also achieves the
10 increase in efficiency as described above by continually optimizing the cell current draw.

11 In one test employing a 95% efficient, 1MHz boost converter chip with a single 2.5 VDC
12 (multi-junction) solar cell, resulted in an average conversion efficiency from cell to
13 battery of 93%. By way of comparison, shingling of multiple 2.5 volt solar cells resulted
14 in an average efficiency of about 83% and shingling of 0.5 volt (mono-junction) cells
15 resulted in about 76% overall efficiency. The circuit automatically reduces the battery
16 charging current when the solar illuminance is low, and restores full charging current
17 when illuminance is high. The circuits 110, 120 and 130 may also be employed in
18 applications requiring the generation of a fixed or variable voltage or current supply by
19 maintaining the peak loading point of the solar cell for varying conditions of illuminance.

20 While particular embodiments of the holster of the present invention have been
21 illustrated and described, it would be obvious to those skilled in the art that various other

1 changes and modifications can be made without departing from the spirit and scope of the
2 invention. For example, while the holster of the present invention has been described for
3 housing and recharging a cellular phone, the holster and charging circuitry may be
4 adapted to contain and recharge the on-board battery of other electronic devices such as
5 flashlights, radios, computers and cameras. It is therefore intended to cover in the
6 appended claims all such changes and modifications that are within the scope of this
7 invention.

8 What we claim is:
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